#### PATENT COOPERATION TREATY

## **PCT**

# INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference PCT2092HHBRan			FOR FURTHER ACTIO	ON	See Form PCT/IPEA/416			
International application No.			International filing date (da	y/month/year)	Priority date (day/month/year)			
PCT/EP2004/005934			02.06.2004		25.06.2003			
Internation	International Patent Classification (IPC) or national classification and IPC							
Applicant SWAC	ELECT	RONIC GMBH						
1. T	This report is ander Article ?	the international preli 35 and transmitted to the	minary examination report, on the applicant according to Arti	established by this I	International Preliminary Examining Authority			
2. 1	This REPORT	consists of a total of	5	sheets, including	g this cover sheet.			
з. Т	This report is	also accompanied by A	NNEXES, comprising:					
	a. (se	nt to the applicant and	l to the International Bureau	a total of	sheets, as follows:			
		sheets of the descrip sheets containing re Instructions).	ption, claims and/or drawing ectifications authorized by the	s which have been a is Authority (see Ru	amended and are the basis for this report and/or ale 70.16 and Section 607 of the Administrative			
		sheets which supers	sede earlier sheets, but which the international application a	h this Authority cons s filed, as indicated	siders contain an amendment that goes beyond in item 4 of Box No. I and the Supplemental			
ļ	b.		Bureau only) a total of (indi	cate type and number	r of electronic carrier(s))			
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	relate	ed thereto, in compute	r readable form only, as ind	icated in the Supple	, containing a sequence listing and/or tables emental Box Relating to Sequence Listing (see			
		ion 802 of the Adminis						
l _		ntains indications relat	ting to the following items:					
] [	Box N	No. I Basis of the	e report					
[	Box N	No. II Priority						
[	Box N	Io. III Non-establ	ishment of opinion with rega	rd to novelty, invent	tive step and industrial applicability			
[	Box N	To. IV Lack of un	ity of invention					
[	Box N	No. V Reasoned s	statement under Article 35(2) nd explanations supporting su	with regard to nove ich statement	elty, inventive step or industrial applicability;			
[ [	Box N	No. VI Certain doo	cuments cited					
] [	Box N	No. VII Certain def	fects in the international appl	ication				
	Box N	No. VIII Certain ob	servations on the internationa	ıl application				
Date of submission of the demand Date of completion of this report								
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Name and mailing address of the IPEA/EP			Aut	horized officer				
Ī								
Facsimile	No.		Tele	phone No.				

Translation

International application No.
PCT/EP2004/005934

Box No. I	Basis of the report	
indicated und	ed to the language, this report is based on the international application in the language in which it was filed, unless other	
which	report is based on translations from the original language into the following language the is the language of a translation furnished for the purposes of:  international search (Rule 12.3 and 23.1(b))  publication of the international application (Rule 12.4)	•
	international preliminary examination (Rule 55.2 and/or 55.3)	
receiving Of this report):	international application as originally filed/furnished description:	innexea to
pages		
pages'		
pages'	es* received by this Authority on	<del></del>
the cla	claims:	
nos.	1-18 as originally filed/	furnished
nos.*	and discrete with any statement) under	Article 19
	d by skip Andhority on	
nos.*		
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the dr	drawings:	,,
sheets		
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a sequ	equence listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing.	
\ <del></del>	e amendments have resulted in the cancellation of:	
	the description, pages	
	the claims, nos.	
	the drawings, sheets/figs	
	the sequence listing (specify):	
<u> </u>	any table(s) related to sequence listing (specify):	
4. This they	is report has been established as if (some of) the amendments annexed to this report and listed below had not been been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).	made, since
	the description, pages	
	the claims, nos.	
	the drawings, sheets/figs	
	the sequence listing (specify):	
	any table(s) related to sequence listing (specify):	
* If item 4 ap	applies, some or all of those sheets may be marked "superseded."	

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				101/112001/0003	
Box	No. V	Reasoned statemen	t under Article nations suppor	e 35(2) with regard to novelty, inventive step or industrial applicability; ting such statement	
1.	Statement	-			
	Novelty (	(N)	Claims	3-7, 9-13, 15-18	_ YES
			Claims	1, 2, 8, 14	_ NO
	Inventive	step (IS)	Claims		YES
				1-18	_ NO
	T. donatolic	11:b:1:a /TA)		1-18	MEG
	Industria	l applicability (IA)	Claims Claims	1-18	— YES NO
			Claims		
2.	Citations an	d explanations (Rule	70.7)		
	1)	The prese	nt repo	ort refers to the following	
		documents	; <b>:</b>		
		D1: US-A-	5 988 4	86	
		D2: US-A-	5 091 6	523.	
	2)	The prese	ent appl	lication does not meet the	
		_		PCT Article 33(1) since the	
		_		of claim 1 is not novel within the	
		-		Article 33(2).	
		<b>y</b>			
		Document	D2 disc	closes (see the third embodiment):	
		Document			
		a method	for the	e open-loop and/or closed-loop	
				lding gun movement using a welding	
				g at least a primary and a	
		_	=	unit (49, 46), wherein the primary	
				from substantially opposite sides	
				two welding gun arms having welding	
		-		5) against an item to be welded (W)	
		_		arms against the object with a	
		predefine	ed press	sure, and wherein the secondary	
1		drive un:	it (46)	when actuated varies a spatial	

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Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

position of the welding gun (2) and in particular of the welding gun arms (the hardware components in figure 3 correspond to the structure in figure 1 of the application; by actuating the drive 46 the lower welding gun arm is pressed downward while the upper welding gun arm is rotated upward), the above method comprising the following steps:

- a) the welding gun is moved to a defined point in space relative to the object to be welded;
- b) the welding gun is held in a fixed spatial position while being moved towards the object to be welded (steps a) and b) are routine steps when approaching a workpiece using a robot, and are encompassed by the use of a robot);
- c) the secondary drive unit is actuated until the object to be welded has been contacted by at least one welding gun arm and the contact is detected (column 3, lines 47-51), and
- d) the welding gun is closed by the primary drive unit in such a way that a corresponding welding pressure is produced (column 3, lines 52-58).
- Dependent claims 2-18 contain no features which, combined with the features of any claim to which they refer, meet the PCT requirements for novelty and inventive step. The reasons are as follows:

The features of claims 2, 8 and 14 are known from document D2.

The features of claims 2-12 are known from

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Box No. V	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
	document D1.
	Claims 13-18 disclose obvious possibilities.
1	